

Safety Data Sheet

Version No: 1037/101/version3 Supersedes: April 11, 2018

PRODUCT NAME: PES 203 SUPER FLOW REPAIR FLUID KIT

DISTRIBUTOR: Plant Equipment & Svcs,

5401 HWY 21 W, Bryan, TX.77803 United States

TELEPHONE NUMBER: 979-779-8700

E: mail pes1@pes-solutions.com

EMERGENCY TELEPHONE NUMBER: Chemtrec – 800-424-9300 (24 hrs)

THIS PRODUCT IS A KIT AND SUPPLIED AS A MULTI PART PRODUCT WHICH CONSISTS OF A BASE COMPONENT AND ACTIVATOR COMPONENT. THIS DOCUMENT CONTAINS THE MSDS FOR BOTH BASE AND ACTIVATOR COMPONENTS.

DISCLAIMER: The information supplied in the SDS is correct at the time of writing and date of issue. No warranties, expressed or implied, including, but not limited to, any implied warranty of merchantability or fitness for particular purpose or course of performance or usage of trade. The user of the material is responsible for ensuring the suitability of this product for application.



SECTION 1: Identification of Substance/ Preparation and Company

1.1 Product identifier

PES 203 SUPER FLOW REPAIR FLUID ACTIVATOR

1.2 Relevant identified uses of the substance or mixture and uses advised against Aliphatic polyamine hardener blend with inert fillers for repairing metalwork

1.3 Details of the supplier of the safety data sheet

5401 HWY 21 West Bryan, TX 77803

Tel: (979)779-8700

Email: pes1@pes-solutions.com

1.4 Emergency telephone number

Chemtrec - 800-424-9300 (24 hrs.)

SECTION 2: Hazards Identification

2.1 Classification of the substance or mixture

Classification in accordance with the Dangerous Preparations Directive 1999/45/EC

Xn; R20/21/22 Harmful by inhalation, in contact with skin and if swallowed

C; R34 Causes burns

R43 May cause sensitization by skin contact
Muta. 3; R68 Possible risk of irreversible effects
Repr. 2; R62 Possible risk of impaired fertility

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic

environment

Classification in accordance with the Classification Labeling and Packaging Regulation EC (no) 1272/2008

Acute Toxicity Category 4 H302 Harmful if swallowed

Acute Toxicity Category 4 4 H312 Harmful in contact with skin

Acute Toxicity Category 4 H332 armful if inhaled

Skin Corrosive Category 1B H314 Causes severe skin burns and eye damage

Eye Damage Category 1 H318 Causes serious eye damage

Skin Sensitizer Category 1 H317 May cause an allergic skin reaction

Mutagen Category 2 H341 Suspected of causing genetic defects

Reproductive Toxicity Category 2 H361f Suspected of damaging fertility

Aquatic Chronic Category 3 H412 Harmful to aquatic life with long lasting effects

2.2 Label elements

Labeling in accordance with the Classification Labeling and Packaging Regulation EC (no) 1272/2008

Pictograms:







Signal Word: DANGER

Hazard statements: H302 + H312 + H332: Harmful if swallowed, in contact with skin or if inhaled.

H314: Causes severe skin burns and eye damage.

H341: Suspected of causing genetic defects. H361f: Suspected of damaging fertility.

H412 Harmful to aquatic life with long lasting effects

Precautionary statements: P202: Do not handle until all safety precautions have been read and understood.

P280: Wear protective gloves/protective clothing/eye protection/face protection. P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P310: Immediately call a doctor

P501: Dispose of contents/container as hazardous waste

2.3 Other hazards

May cause chemical burns to the eyes and skin, and if ingested, to the gastrointestinal tract. May cause allergic skin reaction. Prolonged or repeated exposure may result in adverse effects on fertility.

If released into watercourses in sufficient quantities may be harmful to aquatic life. None of the components are considered to be Persistent, Bioaccumulative and Toxic (PBT) or very Persistent, very Bioaccumulative (vPvB).

SECTION 3: Composition/Information on Ingredients

3.1 Substances

Not applicable, product is a mixture.

3.2 Mixtures

Contains the following hazardous components above thresholds of concern:

Hazardous Components	Cas Number	%	Classification according to Regulation (EC) No 1272/2008	Classification according to Directive 67/548/EEC
Formaldehyde polymer with Phenol and Triethylenetetramine	32610-77-8	10-30%	Acute Tox. 4 H302 Acute Tox.4 H312, Skin Corr. 1B, skin Sens. 1 H317Aquatic Chronic 3 H412	Xn; R21/22, R43 C; R34 R52/53
Phenol	108-95-2	<10%	Acute Tox. 3 H301, Acute Tox. 3 H311, Acute Tox. 3 H331 Skin Corr. 1B H314, Muta. 2 H341, STOT RE 2 H373	Muta. Cat. 3; R68 T; R23/24/25 Xn; R48/20/21/22 C; R34
Triethylenetetramine	112-24-3	<10%	Acute Tox. 4 H312, Skin Corr. 1B H314, Skin Sens. 1 H317,	Xn; R21, R43 C; R34





			Aquatic Chronic 3 H412	R52/53
2,2 iminodiethylamine	111-40-0	<10%	Acute Tox. 4 H302, Acute Tox. 4 H312, Acute Tox. 2 H330, Skin Corr. 1B H314, Skin Sens. 1 H317, Eye Dam. 1 H318, STOT SE 3 H335,	T+; R26 Xn; R21/22 C; R34 Xi; R37, R43
Bisphenol A	80-05-7	<10%	Skin Sens. 1 H317, Eye Dam. 1 H318, STOT SE 3 H335, Repr. 2 H361f, Aquatic Chronic 2 H411	Repr. Cat. 3; R62 Xi; R37-41, R43 R52

See section 16 for full description of R phrases and H statements.

SECTION 4: First Aid Measures

4.1 Description of first aid measures

Summon immediate medical assistance after contact with skin, eyes, inhalation or ingestion

Eye: Flush eyes with plenty of running water for 15 minutes, whilst gently holding

the eyelids open. Seek immediate medical attention.

Skin: Remove product and contaminated clothing and wash area with water, seek

medical advice. Except in most minor, superficial or localized burns, cover the affected area with a sterile dressing or clean sheeting. DO NOT APPLY GREASES

OR OINTMENTS. Wash contaminated clothing before re-use.

Ingestion: Drink plenty of water, DO NOT INDUCE VOMITING. Seek medical attention

immediately.

Inhalation: Remove patient to fresh air. If breathing has stopped give assisted respiration.

Prevent aspiration of vomit. Turn victims head to one side. Seek medical advice.

4.2 Most important symptoms and effects, both acute and delayed

Eye Contact: Sign/ Symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Skin Contact: Sign/ Symptoms may include localized redness, swelling, itching, intense pain, and blistering, ulceration and tissue destruction. Maybe absorbed through skin and cause target organ effects. Persons previously sensitized to amines may develop a cross sensitization reaction to certain other amines Inhalation: Sign/ Symptoms may include cough, sneezing, and nasal discharge, tightness of chest, headache, hoarseness and nose and throat pain.

Ingestion: Signs/ Symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting and diarrhea, blood in the feces.

4.3 Indication of any immediate medical attention and special treatments needed

Symptomatic treatment as required

SECTION 5: Fire Fighting Measures

5.1 Extinguishing media

Ignition will give rise to class B Fire, in case of fire use Water sprays, Dry chemical, CO2 or Alcohol foam

5.2 Special hazards arising from the substance or mixture





May generate toxic, irritating or flammable combustion products, including nitrogen oxides. Combustion in an oxygen starved environment produces toxic products including nitrites and amides. Sudden reaction and fire may result if mixed with an oxidizing agent.

5.3 Advice for fire fighters

Wear Self-contained breathing apparatus, rubber boots, gloves and body suit

SECTION 6: Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Remove all unnecessary personnel from the area. Ventilate the area if possible. Wear suitable protective clothing including chemical resistant gloves and coveralls. If vapor concentrations are high, respiratory protective equipment may be required. See section 8 for more information.

6.2 Environmental precautions

Prevent entry into sewers and watercourses. If product enters sewers or watercourses, inform the appropriate environmental authorities.

6.3 Methods and materials for containment and clearing up

Scrape up and transfer into a suitable container. Wash area with water.

6.4 References to other sections

Refer to section 5, 8 and 13 for protective Measures and Disposal.

SECTION 7: Handling and Storage

7.1 Precautions for safe handling

Avoid contact with skin, eyes and clothing. Handle in well ventilated area. Avoid breathing vapors. Wash hands after contact.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a cool, well ventilated area. Keep away from oxidizers, heat or flames.

7.3 Specific end uses(s)

No industrial or sector specific guidance available.

SECTION 8: Exposure Controls/ Personal Protection

8.1 Control parameters

Substance Name	8 hour exposure limit	15 min exposure limit	Notes, Source
2,2'-Iminodi(ethylamine)	1 ppm, 4.3 mg/m ³	_	Sk, EH40, 2011
Bisphenol A inhalable dust	10 mg/m ³	_	EH40, 2011
Phenol	2 ppm, 7.8 mg/m ³	4 ppm, 16 mg/m ³	Sk, EH40, 2011

8.2 Exposure controls

Engineering controls Adequate ventilation should be provided so that exposure limits are not exceeded. **Respiratory:** Avoid Breathing Vapors, Mists or Sprays; Select and use respiratory protection.

Suggested filter type AP2.

Hand Protection Wear suitable chemical resistant gloves recommended for use with corrosive amines.

Nitrile or neoprene gloves may be suitable, but glove manufacturers' specifications



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should always be checked first. Change gloves in accordance with manufacturer recommendations. If gloves are damaged during use, remove immediately and wash

hands before replacing with new gloves.

Skin Protection: Avoid Skin Contact; use disposable coveralls

Eye Protection: Avoid Eye Contact; use safety goggles meeting the requirements of BS EN166 3, when

handling this product

Environmental Exposure controls Take suitable measures to prevent entry into drains, sewers and watercourses.

SECTION 9: Physical/ Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance: Amber Fluid

Odor: Ammoniacal, Fishy

Odor threshold: No data

PH: Alkaline
Melting Point: >356°F
Boiling Point/ Range: >392°F
Flash Point; >212°F
Evaporation Rate: No data

Flammability: Not applicable

Upper/lower flammability limits:No dataVapor Pressure:No dataVapor density:No data

Relative density: 1.05g/cm3 at 68°F **Solubility in water:** Insoluble in water

Solubility in other solvents: No data
Partition Coefficient: No data
Autoignition temperature: No data
Decomposition temperature: No data
Viscosity: No data

Explosive properties: Not classified as explosive **Oxidizing properties:** Not classified as oxidizing

9.2 Other information

None.

SECTION 10: Stability And Reactivity

10.1 Reactivity

Not considered to be a reactive product

10.2 Chemical stability

Stable

10.3 Possibility of hazardous reactions

Hazardous Polymerization is not likely to occur.

10.4 Conditions to avoid





Excessive heat.

10.5 Incompatible materials

Oxidizing agents – cleaning solutions. Acids - reaction accompanied by large heat release occurs when the product is mixed with acids

10.6 Hazardous decomposition products

Ammonia when heated. Nitrogen Oxides in a fire. Combustion in an oxygen starved environment produces toxic products including nitrites and amides

SECTION 11: Toxicological Information

11.1 Information on toxicological effects

This product has not been tested. Judgments on the expected toxicity of this product have been made based upon consideration of its major components.

(a) acute toxicity	Based on consideration of the components, the mixture is expected to be harmful by inhalation, ingestion or in contact with skin.
(b) skin corrosion/irritation	Based on consideration of the components, the mixture is expected to be corrosive to skin.
(c) serious eye damage/irritation	Based on consideration of the components, the mixture is expected to be corrosive to eyes.
(d) respiratory/skin sensitisation	The product contains the following known sensitizers. Formaldehyde polymer with Phenol and Triethylenetetramine, Triethylentetramine, 2, 2 iminodiethylamine (diethylenetetramine), bisphenol A, Persons previously sensitized to amines may develop a cross sensitization reaction to certain other amines.
(e) germ cell mutagenicity	The product contains phenol, which is classified as a suspected mutagen.
(f) carcinogenicity	Contains no substances identified as carcinogens.
(g) reproductive toxicity	The product contains bisphenol A which is suspected of damaging fertility.
(h) STOT-single exposure	This product is corrosive, and is expected to irritate the respiratory tract if inhaled.
(i) STOT-repeated exposure	The product contains phenol, which may cause adverse effects to the liver and kidneys if exposed to significant amounts over a prolonged period of time, at a concentration below the classification threshold for this effect.
(j) aspiration hazard	Not applicable.

SECTION 12: Ecological Information

This product has not been tested. Judgments on the expected toxicity of this product have been made based upon consideration of its major components.

12.1 Toxicity

This product contains components which are considered to be harmful to aquatic organisms and may cause long-term adverse effects in the aquatic environment. Once cured the toxicity of the product is expected to decrease.

12.2 Persistence and degradability

This product is not expected to be readily biodegradable.

12.3 Bioaccumulative potential

This product is expected to have a low bioaccumulation potential.



12.4 Mobility in soil

Cured product is expected to be immobile.

12.5 Results of PBT and vPvB assessment

None of the components are known to be PBT or vPvB.

12.6 Other adverse effects

None known.

SECTION 13: Disposal Considerations

13.1 Waste treatment methods

In uncured state, dispose as chemical waste in accordance with local regulations. Waste from this product may present long term environmental hazards. Thus landfill sites must be considered less acceptable than incineration. In cured state when mixed correctly with the base component, dispose as solid waste Empty containers should be disposed of as chemical waste.

SECTION 14: Transport Information

General: Transport and labeling requirements will alter depending on the size of the packaging. Please refer

to local transport regulations.

	ADR	IMDG	ICAO
14.1 UN Number	2735	2735	2735
14.2 UN Proper shipping	Polyamines, liquid,	Polyamines, liquid,	Polyamines, liquid,
name	corrosive, N.O.S. (Contains	corrosive, N.O.S. (Contains	corrosive, N.O.S. (Contains
	Triethylene tetramine,	Triethylene tetramine,	Triethylene tetramine,
	Diethylenetriamine)	Diethylenetriamine)	Diethylenetriamine)
14.3 Transport hazard	8	8	8
class(es)			
14.4 Packing group	III	III	III
14.5 Environmental	Not EHS	Not EHS	Not EHS
hazards			
14.6 Special precautions	HIN 80	EmS F-A, S-B	None
for user	Tunnel Code E		
14.7 Transport in bulk	Not applicable	Not applicable	Not applicable
according to Annex II of			
MARPOL 73/78 and the			
IBC Code			

SECTION 15: Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

All components are listed as existing substances in Europe

All components are listed, or are exempt from listing on the TCSA Inventory

15.2 Chemical Safety Assessment

A Chemical Safety Assessment has not been carried out for this product.

SECTION 16: Other Information





Revision information:

Reformatted in accordance with Regulation 453/2010 and Regulation 1272/2008.

List of Abbreviations used in this SDS:

CAS Chemical Abstracts Service

CLP Classification, Labeling and Packaging Regulation (EC) no 1272/2008

DSD Dangerous Substances Directive 67/548/EEC
DPD Dangerous Preparations Directive 1999/45/EC

EC European Community/Commission
PBT Persistent, Bioaccumulative and Toxic

REACH Registration, Evaluation, Authorization and Restriction of Chemicals Regulation (EC) no 1907/2006

vPvB very Persistent, very Bioaccumulative

References:

ECHA Classification and Labeling inventory ECHA database of disseminated registration dossiers Supplier's Safety Data Sheets

Method used for classification of mixtures:

Ingredient based approaches

R Phrases and H Statements used in Section 3

R20/22 Harmful by inhalation and if swallowed,
R21/22 Harmful in contact with skin and if swallowed,

R22 Harmful if swallowed,

R23/24/25; Toxic by inhalation, in contact with skin and if swallowed,

R26 Very toxic if inhaled

R34 Causes burns
R36 Irritating to eyes

R36/38 Irritating to eyes and skin,
R37 Irritating to respiratory system,
R41 Risk of serious damage to eyes,

R43 May cause sensitization by skin contact

R48/20/21/22; Harmful: Danger of serious damage to health by prolonged exposure through inhalation, in

contact with skin and if swallowed.

R52 Harmful to aquatic organisms

R52/53 Harmful to aquatic organisms, may cause long term adverse effects in the aquatic environment,

R62 Possible risk of impaired fertilityR68 Possible risk of irreversible effects

H301 Toxic if swallowed
 H302 Harmful if swallowed
 H311 Toxic in contact with skin
 H312 Harmful in contact with skin





H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damageH319
H330	Fatal if inhaled
H331	Toxic if inhaled
H332	Harmful if inhaled
H335	May cause respiratory irritation
H341	Suspected of causing genetic defects
H361f	Suspected of damaging fertility
H373	$\label{eq:maycause} \mbox{May cause damage to organs through prolonged or repeated exposure}$
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Training requirements for workers

No special training requirements.





SECTION 1: Identification of Substance/ Preparation and Company

1.2 Product identifier

PES 203 SUPER FLOW REPAIR FLUID BASE

1.2 Relevant identified uses of the substance or mixture and uses advised against

Epoxy Resin with inert metallic fillers

1.3 Details of the supplier of the safety data sheet

5401 HWY 21 West Bryan, TX 77803

Tel:(979)779-8700

Email: pes1@pes-solutions.com

1.4 Emergency telephone number

Chemtrec - 800-424-9300 (24 hrs.)

SECTION 2: Hazards Identification

2.1 Classification of the substance or mixture

Classification in accordance with the Dangerous Preparations Directive 1999/45/EC

Xi; R36/38 Irritating to eyes and skin

R43 May cause sensitization by skin contact

N; R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic

environment

Classification in accordance with the Classification Labeling and Packaging Regulation EC (no) 1272/2008

Skin Irritant Category 2 H315 Causes skin irritation

Eye Irritant Category 2 H319 Causes serious eye irritation

Skin Sensitizer Category 1 H317 May cause an allergic skin reaction

Aquatic Chronic Category 2 H411 Toxic to aquatic life with long lasting effects

2.2 Label elements

Labeling in accordance with the Classification Labeling and Packaging Regulation EC (no) 1272/2008



Pictograms:

Signal Word: WARNING

Hazard statements: H315 Causes skin irritation

H319 Causes serious eye irritation

H317 May cause an allergic skin reaction

H411 Toxic to aquatic life with long lasting effects





Precautionary statements: P280: Wear protective gloves/protective clothing/eye protection/face protection.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 If eye irritation persists: Get medical advice/attention.

P501: Dispose of contents/container as hazardous waste

2.3 Other hazards

May cause irritation to the eyes and skin, and if ingested, to the gastrointestinal tract. May cause allergic skin reaction.

If released into watercourses in sufficient quantities may be toxic to aquatic life. None of the components are considered to be Persistent, Bioaccumulative and Toxic (PBT) or very Persistent, very Bioaccumulative (vPvB).

SECTION 3: Composition/Information on Ingredients

3.1 Substances

Not applicable, product is a mixture.

3.2 Mixtures

Contains the following hazardous components above thresholds of concern:

Hazardous Components	Cas Number	%	Classification according to Regulation (EC) No 1272/2008	Classification according to Directive 67/548/EEC
Reaction product Bisphenol F- (epichlorhydrin)	28064-14-4	10-30%	Skin Irrit. 2 H315, Skin Sens. 1 H317, Aquatic Chronic 2 H411	Xi; R38-43-51/53
Reaction product bisphenol-A- (epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6	10-30%	Skin Irrit. 2 H315, Eye Irrit. 2 H319, Skin Sens. 1 H317, Aquatic Chronic 2 H411	Xi; R36/38-43-51/53

See section 16 for full description of R phrases and H statements.

SECTION 4: First Aid Measures

4.1 Description of first aid measures

Summon immediate medical assistance after contact with skin, eyes, inhalation or ingestion

Eye: Flush eyes with plenty of running water for several minutes, whilst gently

holding the eyelids open. Seek medical attention if irritation persists.

Skin: Remove product and contaminated clothing and wash area with water, seek

medical advice. Wash contaminated clothing before re-use.

Ingestion: Drink plenty of water, DO NOT INDUCE VOMITING. Seek medical attention

immediately.

Inhalation: Remove patient to fresh air. If breathing has stopped give assisted respiration.

Prevent aspiration of vomit. Turn victims head to one side. Seek medical

advice.





4.2 Most important symptoms and effects, both acute and delayed

Eye Contact: Sign/ Symptoms may include redness, tearing, and pain.

Skin Contact: Sign/ Symptoms may include localized redness, swelling, itching

Inhalation: Sign/ Symptoms may include cough, sneezing, and nasal discharge, tightness of chest,

headache, hoarseness and nose and throat irritation.

Ingestion: Signs/ Symptoms may include irritation of the mouth, throat, nausea, vomiting.

4.3 Indication of any immediate medical attention and special treatments needed

Symptomatic treatment as required

SECTION 5: Fire Fighting Measures

5.1 Extinguishing media

Ignition will give rise to class B Fire, in case of fire use Water sprays, Dry chemical, CO2 or Alcohol foam

5.2 Special hazards arising from the substance or mixture

Sudden reaction and fire may result if mixed with an oxidizing agent.

5.3 Advice for fire fighters

Wear Self-contained breathing apparatus, rubber boots, gloves and body suit

SECTION 6: Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Remove all unnecessary personnel from the area. Ventilate the area if possible. Wear suitable protective clothing including chemical resistant gloves and coveralls. If vapor concentrations are high, respiratory protective equipment may be required. See section 8 for more information.

6.2 Environmental precautions

Prevent entry into sewers and watercourses. If product enters sewers or watercourses, inform the appropriate environmental authorities.

6.3 Methods and materials for containment and clearing up

Scrape up and transfer into a suitable container. Wash area with water.

6.4 References to other sections

Refer to section 5, 8 and 13 for Protective Measures and Disposal.

SECTION 7: Handling and Storage

7.1 Precautions for safe handling

Avoid contact with skin, eyes and clothing. Handle in well ventilated area. Avoid breathing vapors. Wash hands after contact.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a cool, well ventilated area. Keep away from oxidizers, heat or flames.

7.4 Specific end uses(s)

No industrial or sector specific guidance available.

SECTION 8: Exposure Controls/ Personal Protection

8.1 Control parameters



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Substance Name	8 hour exposure limit	15 min exposure limit	Notes, Source
Talc (magnesium silicate),	1 mg/m ³		EH40, 2011
respirable dust			

8.2 Exposure controls

Engineering controls Adequate ventilation should be provided so that exposure limits are not exceeded. **Respiratory:** Not normally required. If significant aerosols are likely to be generated a suitable

respirator may be required. Suggested filter type AP2.

Hand Protection Wear suitable chemical resistant gloves. Nitride or neoprene gloves may be suitable, but

glove manufacturers' specifications should always be checked first. Change gloves in accordance with manufacturer recommendations. If gloves are damaged during use,

remove immediately and wash hands before replacing with new gloves.

Skin Protection: Avoid Skin Contact; use disposable coveralls

Eye Protection: Avoid Eye Contact; use safety goggles meeting the requirements of BS EN166 3, when

handling this product

Environmental Exposure controls Take suitable measures to prevent entry into drains, sewers and watercourses.

SECTION 9: Physical/ Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance: Grey Paste **Odor:** Weak

Odor threshold: No data

PH: Neutral

Melting Point: No data

Boiling Point/ Range: 338°F

Flash Point; >302°F

Evaporation Rate: No data

Flammability: Not applicable

Upper/lower flammability limits:No dataVapor Pressure:No dataVapor density:No data

Relative density: 2.7g/cm3 at 68°F **Solubility in water:** Insoluble in water

Solubility in other solvents: Soluble in organic solvents

Partition Coefficient: Log Kow 3-5 (estimated) (Bisphenol A/F epoxy resin)

Autoignition temperature: Above boiling point

Decomposition temperature: No data **Viscosity:** Thick paste

Explosive properties: Not classified as explosive **Oxidizing properties:** Not classified as oxidizing

9.2 Other information

None.

SECTION 10: Stability And Reactivity





10.1 Reactivity

Not considered to be a reactive product

10.2 Chemical stability

Stable

10.3 Possibility of hazardous reactions

Hazardous Polymerization is not likely to occur.

10.4 Conditions to avoid

Excessive heat.

10.5 Incompatible materials

Acids - reaction accompanied by large heat release occurs when the product is mixed with acids

10.6 Hazardous decomposition products

None identified.

SECTION 11: Toxicological Information

11.1 Information on toxicological effects

This product has not been tested. Judgments on the expected toxicity of this product have been made based upon consideration of its major components.

(a) acute toxicity	Based on consideration of the components, the mixture is not expected to be harmful by inhalation, ingestion or in contact with skin. The ATE for the mixture is expected to be >2000 mg/kg
(b) skin corrosion/irritation	Based on consideration of the components, the mixture is expected to be irritating to skin.
(c) serious eye damage/irritation	Based on consideration of the components, the mixture is expected to be irritating to eyes.
(d) respiratory/skin sensitisation	The product contains the following known sensitizers: Bisphenol A epoxy resin, Persons previously sensitized to amines may develop a cross sensitization reaction to certain other amines.
(e) germ cell mutagenicity	Contains no substances identified as mutagens.
(f) carcinogenicity	Contains no substances identified as carcinogens.
(g) reproductive toxicity	Resins based on Bisphenol A did not cause adverse effects in animal tests.
(h) STOT-single exposure	Target organ toxicity is not expected with this product.
(i) STOT-repeated exposure	Target organ toxicity is not expected with this product.
(j) aspiration hazard	Not applicable.

SECTION 12: Ecological Information

This product has not been tested. Judgments on the expected toxicity of this product have been made based upon consideration of its major components.

12.1 Toxicity

This product contains components which are considered to be toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment. Once cured the toxicity of the product is expected to decrease.

Data for Component: Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)



Fish Acute & Prolonged Toxicity

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 h: 2 mg/l

Aquatic Invertebrate Acute Toxicity

EC50, Daphnia magna (Water flea), static test, 48 h, immobilization: 1.8 mg/l

Aquatic Plant Toxicity

ErC50, Scenedesmus capricornutum (fresh water algae), static test, Growth rate inhibition, 72 h: 11 mg/l Toxicity to Micro-organisms

IC50; Bacteria, 18 h: > 42.6 mg/l

Aquatic Invertebrates Chronic Toxicity Value

Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, NOEC: 0.3 mg/l

12.2 Persistence and degradability

This product is not expected to be readily biodegradable.

Data for Component: Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)

Biodegradation Exposure Time Method 10 Day Window 12 % OECD 302B Test Not applicable

12.3 Bioaccumulative potential

This product is expected to have a low-moderate bioaccumulation potential.

12.4 Mobility in soil

Mobility of the uncured product is expected to be low. Cured product is expected to be immobile.

12.5 Results of PBT and vPvB assessment

None of the components are known to be PBT or vPvB.

12.6 Other adverse effects

None known.

SECTION 13: Disposal Considerations

13.1 Waste treatment methods

In uncured state, dispose as chemical waste in accordance with local regulations. Waste from this product may present long term environmental hazards. Thus landfill sites must be considered less acceptable than incineration. In cured state when mixed correctly with the activator component, dispose as solid waste Empty containers should be disposed of as chemical waste.

SECTION 14: Transport Information

General: Transport and labeling requirements will alter depending on the size of the packaging. Please refer to local transport regulations.

	ADR	IMDG	ICAO
14.1 UN Number	3077	3077	3077
14.2 UN Proper shipping	Environmentally	Environmentally	Environmentally
name	hazardous substance,	hazardous substance,	hazardous substance,
	solid, N.O.S. (epoxy resin)	solid, N.O.S. (epoxy resin)	solid, N.O.S. (epoxy resin)
14.3 Transport hazard	9	9	9





class(es)			
14.4 Packing group	III	III	III
14.5 Environmental	Environmentally	Marine Pollutant	Environmentally
hazards	hazardous		hazardous
14.6 Special precautions	HIN 90	EmS F-A, S-F	None
for user			
14.7 Transport in bulk	Not applicable	Not applicable	Not applicable
according to Annex II of			
MARPOL 73/78 and the			
IBC Code			

SECTION 15: Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

All components are listed as existing substances in Europe

All components are listed, or are exempt from listing on the TCSA Inventory

15.2 Chemical Safety Assessment

A Chemical Safety Assessment has not been carried out for this product.

SECTION 16: Other Information

Revision information:

Reformatted in accordance with Regulation 453/2010 and Regulation 1272/2008.

List of Abbreviations used in this SDS:

CAS Chemical Abstracts Service

CLP Classification, Labeling and Packaging Regulation (EC) no 1272/2008

DSD Dangerous Substances Directive 67/548/EEC

DPD Dangerous Preparations Directive 1999/45/EC

EC European Community/Commission

PBT Persistent, Bioaccumulative and Toxic

REACH Registration, Evaluation, Authorization and Restriction of Chemicals Regulation (EC) no 1907/2006

vPvB very Persistent, very Bioaccumulative

References:

ECHA Classification and Labeling inventory ECHA database of disseminated registration dossiers Supplier's Safety Data Sheets

Method used for classification of mixtures:

Ingredient based approaches

R Phrases and H Statements used in Section 3

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.





H411 Toxic to aquatic life with long lasting effects.

R36/38 Irritating to eyes and skin. R38 May be irritating to skin

R43 May cause sensitization by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Training requirements for workers

No special training requirements.